



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4271-011
Job Sheet 179355



Part No: D4271-011

Job Qty: 4 ea

Part Name: Beam Assembly, Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/18/18

Job Tracking No:

Due Date: 6/22/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 1 IPP rev:A 10.11.18 new issue DD ver:EC IPP RevA 11.01.26 RevB dwg EC verified by:DD IPP RevC 11.07.20 per PD1 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/22/18	6/22/18	0.00	0.00	Start Up Small Fab-3		DAS JUN 18 2018
100	Small Fab	4 pcs	6/22/18	6/22/18	0.00	1.39	Small Fab-6		DAS 38
110	QC	4 pcs	6/22/18	6/22/18	0.00	0.00	QC5		9-89
120	Packaging	4 pcs	6/22/18	6/22/18	0.00	0.00	Packaging3-2		9-89
130	QC21-SA	4 Ea	6/22/18	6/22/18	0.00	0.00	QC21		JUN 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	24 Ea (6 ea)	90-Start up Operation	5088653
D4271-025	End Fitting Assembly Fwd Beam	4 Ea (1 ea)	90-Start up Operation	5077513
D4275-1	Fwd Beam	4 Ea (1 ea)	90-Start up Operation	5079467
MS21043-3	Nut	24 Ea (6 ea)	90-Start up Operation	5051415
NAS1149C0332R	Washer	48 Ea (12 ea)	90-Start up Operation	5081413x33 5081417x15

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	24	134	0
	D4271-025	4	4	0
	D4275-1	4	4	0
	MS21043-3	24	845	0
	NAS1149C0332R	48	5,663	0

Part Specifications

Specifications could not be found.



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Container No: S081853



Part: D4271-011

Job No: 179355

Serial No/Batch: S081853

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/18/10